GRBL motion settings

Recommended GRBL parameters

Motion controller needs to know about actuator capabilities.

GRBL parameter	Value	Definition
$100	111.110	X steps/mm
$110	20000.000	X Max rate, mm/min
$120	2000.000	X Acceleration, mm/sec^2
$130	90.000	X Max travel, mm

> Assume motor is connected to X axis.

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