

# GRBL motion settings

## Recommended GRBL parameters

Motion controller needs to know about actuator capabilities.

GRBL parameter	Value	Definition
\$100	111.110	X steps/mm
\$110	20000.000	X Max rate, mm/min
\$120	2000.000	X Acceleration, mm/sec <sup>2</sup>
\$130	90.000	X Max travel, mm

Assume motor is connected to X axis.

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