Default GRBL settings

Each actuator combination needs individual settings to be fine tuned. Below settings are for:

- **RSB1** connected to X axis
- **LSA1** connected to Y axis

GRBL settings for fastest speed under light load:

```
$0=6
$1=255
$2=0
$3=31
$4=1
$5=0
$6=0
$10=19
$11=0.010
$12=0.002
$13=0
$20=0
$21=0
$22=1
$23=15
$24=50.000
$25=200.000
$26=250
$27=5.000
$30=1000
$31=0
$32=0
$100=111.110
$101=5039.370
$102=111.110
$103=111.110
$110=20000.000
$111=2000.000
$112=20000.000
```

```
$113=20000.000
$120=2000.000
$121=100.000
$122=2000.000
$123=2000.000
$130=360.000
$131=90.00
$132=360.000
$133=360.000
```

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